

Technical Data Sheet

Ferro Pp NPP00GT19NA

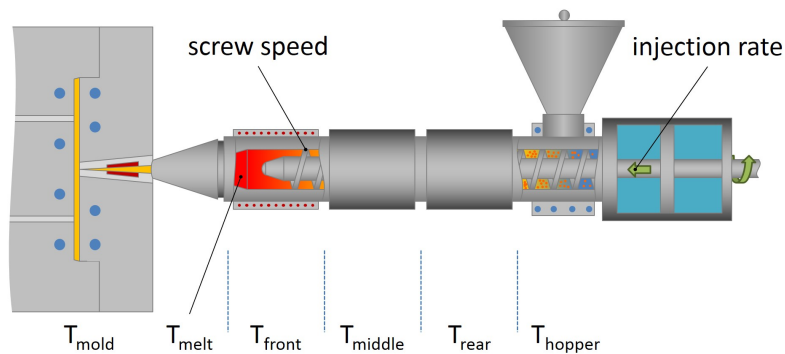
Polypropylene
LyondellBasell Industries
Engineering Plastics

General			
Features	• Flame Retardant		
Forms	• Pellets		
Processing Method	• Injection Molding		
Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	0.960	0.958 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg)	15 g/10 min	15 g/10 min	ASTM D1238
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (73°F (23°C))	5000 psi	34.5 MPa	ASTM D638
Tensile Elongation (Break, 73°F (23°C))	60 %	60 %	ASTM D638
Flexural Modulus			ASTM D790
1% Secant : 73°F (23°C)	238000 psi	1640 MPa	
Tangent : 73°F (23°C)	255000 psi	1760 MPa	
Flexural Strength (73°F (23°C))	6800 psi	46.9 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact (73°F (23°C))	0.80 ft·lb/in	43 J/m	ASTM D256
Unnotched Izod Impact (73°F (23°C))	14 ft·lb/in	750 J/m	ASTM D4812
Gardner Impact (73°F (23°C))	12.0 in·lb	1.36 J	ASTM D5420
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	220 °F	104 °C	
264 Psi (1.8 Mpa), Unannealed	138 °F	58.9 °C	
RTI Elec (0.031 In (0.79 Mm))	149 °F	65.0 °C	UL 746B
RTI Imp (0.031 In (0.79 Mm))	149 °F	65.0 °C	UL 746B
RTI Str (0.031 In (0.79 Mm))	149 °F	65.0 °C	UL 746B
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Flame Rating (0.031 In (0.79 Mm))	V-2	V-2	UL 94

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	2.0 to 3.0 hr	2.0 to 3.0 hr
Processing (Melt) Temp	428 to 500 °F	220 to 260 °C
Mold Temperature	86 to 140 °F	30 to 60 °C

Notes

These are typical property values not to be construed as specification limits.